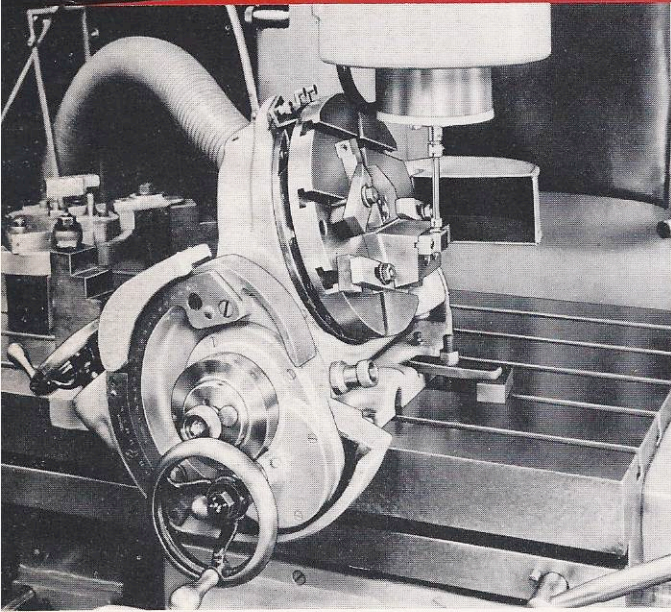
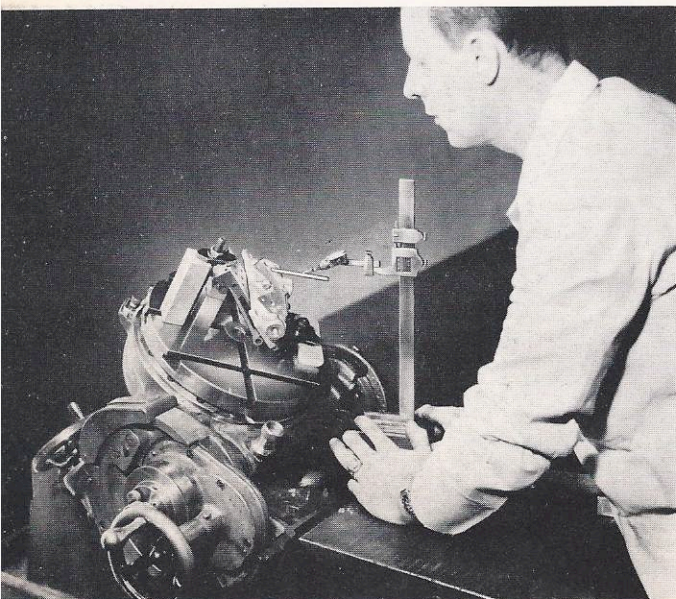




# Tilting ROTARY TABLES



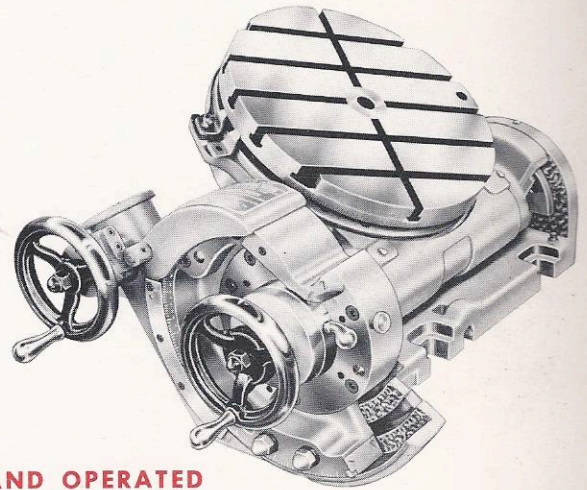
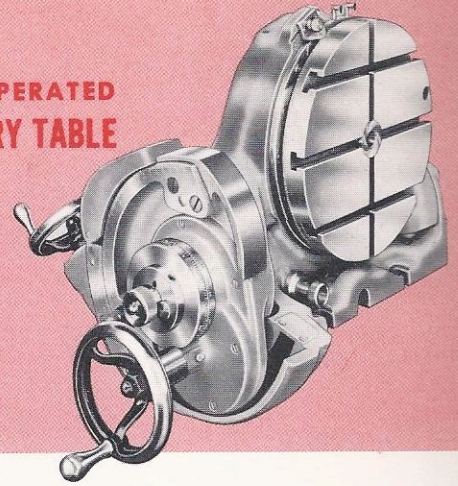
A 10" Tilting Rotary Table makes it simple to set-up for grinding this angular drill jig and assures holding the required  $\pm .0002''$  tolerance.



This inspector saves a lot of valuable set-up time by using a 10" Tilting Table to check the holes bored at compound angles in this precision aluminum part.

# PRATT & WHITNEY

## 10" HAND OPERATED TILTING ROTARY TABLE



## 16" HAND OPERATED TILTING ROTARY TABLE

### SPECIFICATIONS

### 10 INCH

### 16 INCH

Working surface diameter . . . . .	10"	16"
Table height, horizontal position . . . . .	6 $\frac{1}{8}$ "	8 $\frac{5}{8}$ "
Maximum tilting range above horizontal . . . . .	90°	90°
Mounting surface to center of rotary table, at maximum tilt . . . . .	7 $\frac{5}{16}$ "	10 $\frac{3}{16}$ "
Center hole in table, hardened and ground	No. 2 Morse	No. 9 B&S
Number of T-slots . . . . .	3 parallel	5 parallel
T-slots, center to center . . . . .	3"	2 $\frac{3}{4}$ "
Size of T-bolts . . . . .	$\frac{3}{8}$ "	$\frac{1}{2}$ "
Tilting graduations . . . . .	degrees	degrees
Tilting vernier graduations read to . . . . .	1 minute	1 minute
Table graduations . . . . .	degrees	degrees
Table dial graduations read to . . . . .	1 minute	1 minute
Table dial vernier graduations read to . . . . .	2 seconds	2 seconds
Net weight, approx. lbs. . . . .	220	625
Boxing material, approx. lbs. . . . .	70	135

Furnished with proving bar, chart, one gage for angular setting, hold down straps, and T-bolts.